

LAYER STACK LEGEND_SEE NOTE 3 FOR MATERIAL (COPPER THICKNESS IS @ FINISHED THICKNESS)

| Material | Layer | Thickness | Dielectric Material | Type | Gerber |
|---------------------------|----------------|-----------|---------------------|-------------|--------|
| | SILKSCREEN_TOP | | | Legend | GTO |
| Surface Material | SOLDERMASK_TOP | 0.0004in | Solder Resist | Solder Mask | GTS |
| Copper | METAL1_TOP | 0.0018in | | Signal | GTL |
| Core | | 0.0050in | ROGERS 6202 | Dielectric | |
| Copper | METAL2_BOT | 0.0018in | | Signal | GBL |
| Total thickness: 0.0090in | | | | | |

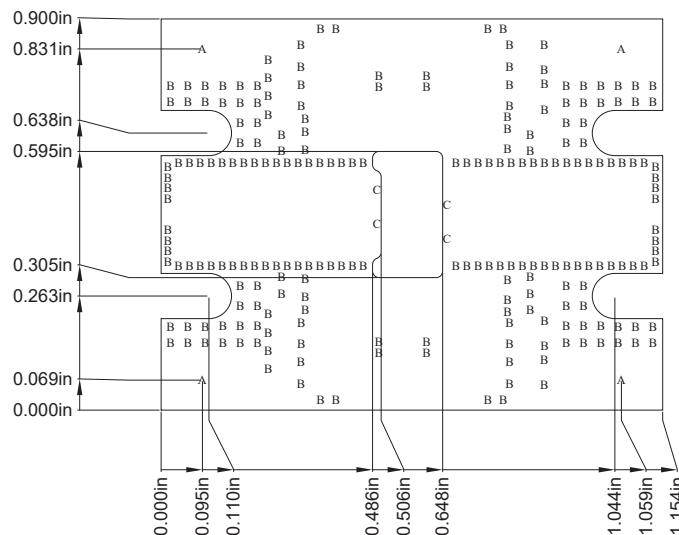
NOTES: (UNLESS OTHERWISE SPECIFIED)

- BOARD FABRICATION METHODS MUST COMPLY WITH:
FABRICATE IN ACCORDANCE WITH IPC-6018B, per IPC-6011, CLASS 2.
- ARTWORK FORMAT: GERBER 274X
GERBER DATA SUPPLIED WITH DESIRED FINAL TRACE WIDTHS. PROCESS
COMPENSATION TRACE WIDTH ADJUSTMENTS TO BE DONE BY PCB FABRICATOR
- MATERIAL:
NUMBER OF LAYERS: 2 LAYERS
METAL 1 0.5oz. Rolled Copper (Plus plating)
CORE 1: ROGERS 6202, .005in. THICK
METAL 2 0.5oz. Rolled Copper (Plus plating)
SOLDERMASK TOP: LPI (LIQUID PHOTO-IMAGEABLE), GREEN OR LDI (LASER DIRECT IMAGEABLE),
GREEN. MAX FINISH THICKNESS OF SOLDERMASK TO BE 0.001in.
SILKSCREEN TOP: HIGH TEMPERATURE, NON-CONDUCTIVE, WHITE EPOXY BASED INK.
- FINISH PLATING:
A. METAL 1(TOP) AND METAL 2(BOTTOM):
ENEPIG (ELECTROLESS NICKEL, ELECTROLESS PALLADIUM, IMMERSION GOLD)
ENEPIG PLATING POST SOLDERMASK (ONLY ON OPENINGS)
- FINISHED BOARD THICKNESS: (0.009in) ±.003in.
- COPPER IS PULLED BACK PER GERBER DATA FROM EDGE OF BOARD ON METAL 1 (TOP)
AND METAL 2 (BOTTOM) EXCEPT IN AREA THAT IS EDGE PLATED PER INSTRUCTIONS ON PAGE 2.
- TOLERANCE:
A. PC BOARD OUTLINE: ±0.002in.
B. POSITION OF INTERNAL CUTOUT RELATIVE TO PCB OUTLINE ± .002.
- METALIZATION MUST BE FREE FROM CONTAMINATION AND DEBRIS.
- BURRS SHALL NOT EXCEED 0.002in.
- VIA PLATING/FILLING:
ALL PLATED THRU HOLES TO BE PLATED TO 0.0007in. MIN. THICKNESS.
- SINGULATION: EXTERNAL OUTLINE AND INTERNAL CUTOUTS ARE TO BE COMPLETED
VIA OPTICAL (LENZ) ROUTING OR LASER. LASER ROUTING IS AUTHORIZED ONLY IF IT
YIELDS A WIRE-BONDABLE SURFACE ADJACENT TO THE LASER-SAWN EDGE.
- FINISHED Cu THICKNESS TO BE .0018 ± .0005.
- CONDUCTOR WIDTHS AND SPACING TO BE WITHIN 0.001in. OF CAD DATABASE.
- SOLDERMASK IN PLATED-THRU HOLES IS ACCEPTABLE AS LONG AS IT DOES
NOT EXIST ON BACKSIDE OF BOARD.
- ALL HOLES TO BE LOCATED WITHIN ±0.003 OF CAD DATABASE.
- NO VENDOR MARKING OR SERIALIZATION ALLOWED.
- DELIVER BOARDS BAGGED AS SINGLES
- NO ELECTRICAL TEST NEEDED.

SUPPLIER MUST SEND EMAIL TO EVBHOLD@QORVO.COM IF JOB IS PLACED ON HOLD
SUPPLIER SHALL SEND A COPY OF FINAL WORKING GERBERS TO CEADS@QORVO.COM

Drill Table (HOLE SIZES ARE DRILLED SIZE)

| Symbol | Count | Hole Size | Plated | Drill Layer Pair |
|-----------|-------|------------------|--------|-------------------------|
| C | 4 | 6.0mil(0.15mm) | Plated | METAL1_TOP - METAL2_BOT |
| B | 221 | 15.0mil(0.38mm) | Plated | METAL1_TOP - METAL2_BOT |
| A | 4 | 100.0mil(2.54mm) | Plated | METAL1_TOP - METAL2_BOT |
| 229 Total | | | | |

**REFERENCE NOTE: Uses TGA2222-4000[1]_CAL SAP No. 285104**

* FOR MULTIPLE DRILL PROCESS JOBS SEE: *.DRL, *.DR1, *.DR2, etc.

| | | | | | |
|--|--------------------------------|---|--|--------------------------------------|----------------------|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES | SAP MATERIAL NUMBER: 291955 | QORVO TITLE: QPA2226D EVALUATION PCB DESIGN PACKAGE | | | |
| APPROVAL AND RELEASE RECORDS MAINTAINED IN PDE | DATE 7/12/19 | | | | |
| DESIGNER OMARRUFO | ENGR. B.ZHAO | SIZE B | DOCUMENT NUMBER: QPA2226D-4000 | PROTOTYPE INSTANCE: N/A | REV. A |
| INTERPRET DRAWING PER ANSI/ASME Y14.5 - 2009 | PDE CONTROLLED | | SHEET 1 OF 7 | | CAD: ALTIUM DESIGNER |
| THIRD ANGLE PROJECTION DO NOT SCALE DRAWING | | | SCALE: 2:1 | | |

Current Date & Time: 8/1/2019 5:51 PM

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